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314-0005-15-A
Job Sheet 209344



Part No: 314-0005-15-A

Job Qty: 1 pcs

Part Name: Bearpaw - Iceblade Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/24/20

Job Tracking No:

Due Date: 5/4/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: 314-0005-15 REV.R1 IPP REV:A 2020.04.24 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Large Fab - Welded Assy-1	1 pcs	5/4/20	5/4/20	0.00	0.33	Large Fab - 1		CL
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
120	QC 9	1 pcs	5/4/20	5/4/20	0.00	0.00	QC 9 - 10		DAS 24 9-89
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
130	QC 5	1 pcs	5/4/20	5/4/20	0.00	0.00	QC 5 - 10		DAS 24 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		



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Container No: S274414



Part: 314-0005-15-A

Job No: 209344

Serial No/Batch: S274414

Revision: REV.R1

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/29/20

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				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
				QC 5 - 82	
140	Packaging 3-1 - Stock - B4B	1 pcs	5/4/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
					Packaging 3 - 37 - B4B
150	QC 21 - SA	1 pcs	5/4/20	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 110 - Weld per dwg A/R S.S. rod Batch: <u>M38026</u> Round corner after assembly Descriptions: 120 - QC9- Inspect visual per QSI004- Fusion Welds 130 - QC5- Inspect part completeness to step on W/O 140 - Identify as per dwg & Stock Location: _____ 150 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
314-0002-15	Bearpaw Iceblade	1 pcs (1 ea)	110-Large Fab - Welded Assy-1	5274299	
314-0004-15	Bearpaw Iceblade Threaded Rod	2 pcs (2 ea)	110-Large Fab - Welded Assy-1	5273322	

Job Allocations

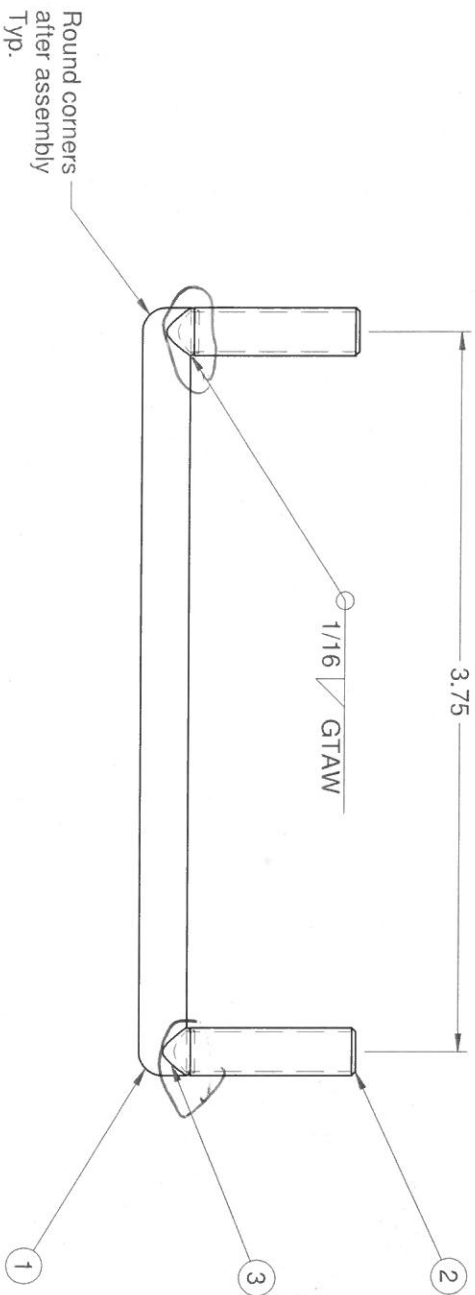
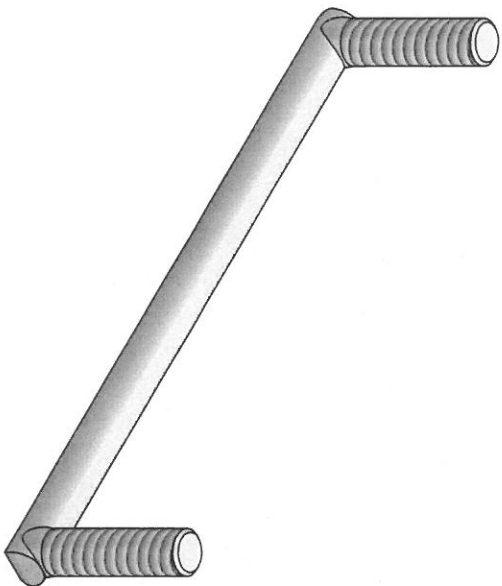
Operation	Component Part	Required	Inventory	Allocated
110-Large Fab - Welded Assy-1	314-0002-15	1	0	0
	314-0004-15	2	0	0

Part Specifications

Specifications could not be found.

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N°	Qty:	Description	Doc #
1*	1	Bearpaw - Iceblade	314-0002-15-A
2*	2	Bearpaw - Iceblade threaded rod	314-0004-15-A
3*	2	Filler Material AWS A-5.9 / ASME SFA-5.9	MGSS308L



Rev.	Description	Date	By
R1	Initial issue	03-08-06	G.L.

TOLERANCES
1/X $\pm$ 1/32"
X.XX $\pm$ 0.010"
X.XXX $\pm$ 0.005"
ANGLE $\pm$ 1°
PROJECTION $\oplus$ $\ominus$

Title / Titre				Matériel / Material			
Bearpaw - Iceblade assembly							
Dessiné par / Drawing by:		Date: (yyyy-mm-dd)		Format:		Echelle / Scale:	
G. Lapointe		2006-04-24		A		N/A	
Vérifié par / Checked by:		Date: (yyyy-mm-dd)		Numéro dessin / Drawing Number:		Page #:	
				VNR086		1 de 1	
Approuvé par / Approved by:		Date: (yyyy-mm-dd)		Numéro de pièce / Part Number:		Rev #:	
				314-0005-15-A		R1	

HELLI
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